

BLANK PAGE





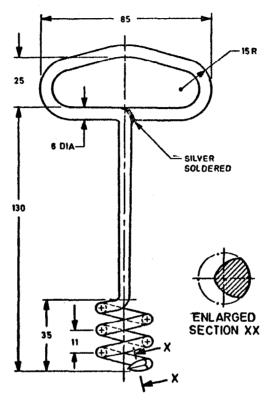
Indian Standard

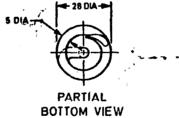
"पुनर्षुंडट १६६२

SPECIFICATION FOR SCREW, MYOMA

RE-AFFIRMED 1992

- 1. Scope Dimensional and other requirements for myoma screw used in obstetrics.
- 2. Shape and Dimensions As shown in Fig. 1.





All dimensions in millimetres.

FIG. 1 SCREW, MYOMA

- 2.1 A deviation of ± 2.5 percent shall be allowed on all dimensions.
- 3. Material Stainless steel conforming to Designation 20Cr13 or 30Cr13 of IS:6603-1972 Specification for stainless steel bars and flats'.
- 4. Workmanship and Finish
- 4.1 The myoma screw shall be free from burrs, pits, cracks, scales and other defects.
- 4.2 The myoma screw shall be polished bright and passivated.

Adopted 14 July 1975

@ October 1975, ISI

Gr 1

IS: 7736 - 1975

5. Heat Treatment — The myoma screw shall be hardened and tempered to give a hardness of 400 to 460 HV.

6. Tests

- 6.1 Corrosion Resistance The myoma screw shall satisfy the boiling and autoclaving test as described in IS: 7531-1975 'Method of boiling and autoclaving test for corrosion resistance of stainless steel surgical instruments'.
- 6.2 Subject to agreement between the purchaser and the supplier the instrument may be put to the test given in 6.2.1.
- **6.2.1** Copper Sulphate Test Scrub the sample with soap and warm water, rinse in hot-water and then dip in 95 percent ethyl alcohol. Dry the sample. Immerse in copper sulphate solution at room temperature for 6 min and wash off with fresh water or wet cotton wool. Composition of the solution shall be as follows:

Copper sulphate (CuSO ₄ .5H ₂ O)	4.0 a
Sulphuric acid (H ₂ SO ₄) (sp gr 1.84)	10 [.] 0 g
Distilled water [see IS : 1070-1960 Specification for water, distilled quality (revised)]	90.0 ml

No red stains or spots on the sample shall be allowed but dulling of the polished surface shall be permitted.

- 7. Marking Mark with the following:
 - a) Manufacturer's name, initials or recognized trade-mark; and
 - b) The words 'Stainless Steel'.
- 7.1 ISI Certification Marking Details available with the Indian Standards Institution.
- 8. Packing The myoma screw shall be wrapped in moisture-proof paper or packed in polyethylene bags. The myoma screw shall then be packed in cartons. The myoma screw may also be packed as agreed to between the purchaser and the supplier.